



Auxiliaries IC–1000 2K Polyester Putty(CHPO)

Product Description

2-component polyester putty featuring good sanding, adhesion and filling properties; universally Suitable for bare metal, Primers and existing finishes.

Technical Characteristics

Color: Grey Shelf life of Polyester Putty : 10 months ; Best quality :6 months at 25°C Shelf life of CHPO Hardener: 6 months ; Best quality : 3 months at 25°C Spreading rate: 250-300 m /l (avg) at 1 μm

Pre-treatment

Degrease with IC-800/. Dry sand with P100-P120 grade paper or wet sand with P150-P180 grade paper. Re-clean with IC-800.

Mixing Rate	Temperature at 25°c IC-1000 2K Polyester Putty Hardener (tube)	– (vol) – (vol)	100 g 2.5 g
	Temperature above 30°c IC-1000 2K Polyester Putty Hardener (tube)	– (vol) – (vol)	100 g 1.5 g
Potlife	Mix well before application.		
	2 – 4 mins at 25°C		
Application	Apply with plastic/steel blade.		
Drying	Drying at 25°C: 20 mins Flash off 5 mins		
Sanding	Wet flat with P180-240 grade paper or dry flat with P80-120 grade paper; then with P240-P320 grade paper to feather edge. Water sanding 20 mins Dry sanding 30 mins		

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. Youcan obtain the latest version of technical date sheet from our website at www.wonder-global.com or directly from your supplier.